



**WELD NOTE:**

1. STUFFING BOX PLATE TO BE BEVELED TO 1/8" LAND, WITH FULL PENETRATION WELD OF BACK WELD.
2. ALL FILLET WELDS 3/8" OR BETTER

ITEM	QTY	DESCRIPTION
J		
I	2	LIFTING LUGS-?????
H	1	1"-3000# HALF COUPLING
G	2	1/2"-3000# HALF COUPLING
F	1	????-150# RF SLIP-ON FLANGE
E	1	?????-375 WALL PIPE X ???"LONG
D	1	????X.375 WALL PIPEX ???"LONG
C	1	????PLT. X ???S.Q. X ???"I.D.
B	1	????PLT. X ???O.D. X ???"I.D.
A	1	????PLT X ???O.D. X ???"I.D.
ITEM	QTY	DESCRIPTION

**W/ HINGED GUARDS  
HYDRO TEST 200 P.S.I. 10 MIN.**

Tolerances Unless Otherwise Noted		<b>V T S</b> Vertical Turbine Specialists Lubbock, Texas		
1 Place Decimal (X.X)	± 0.1	MATERIAL <b>STEEL</b>	SCALE N/A	DWG. BY DG
2 Place Decimal (X.XX)	± 0.02		APPR. BY	
3 Place Decimal (X.XXX)	± 0.005	TITLE <b>F HEAD</b>		
Fractions	± 1/16	DATE 15-JAN-2008	PAGE 1 OF 1	DRAWING NO.
Angles	± 0-30'			
All Dimension In Inches Break All Machined Corners				