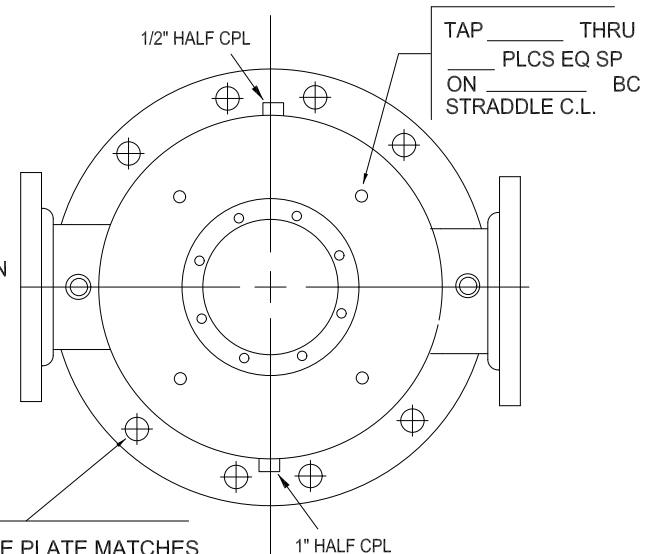
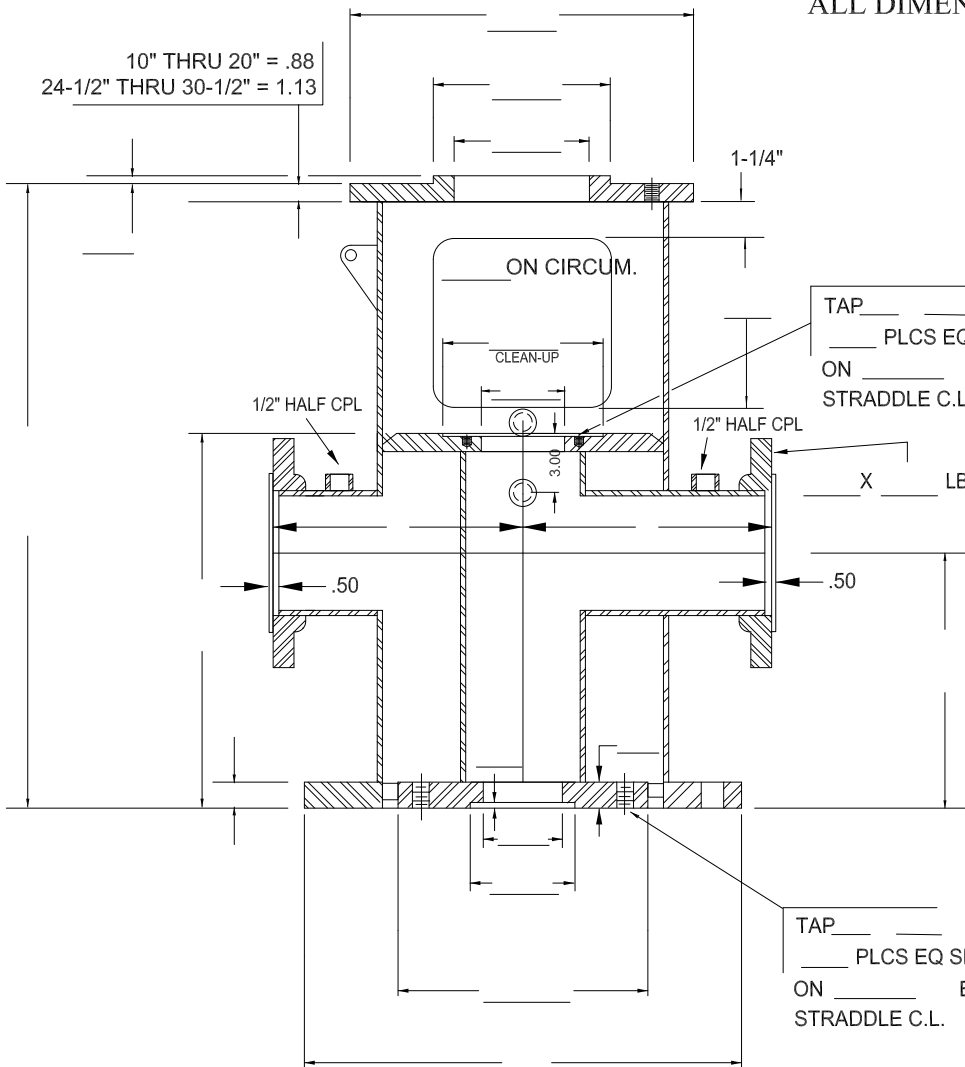


ALL DIMENSIONS SUBJECT TO CHANGE AFTER REVIEW



BASE PLATE MATCHES  
NOMINAL SIZE  
A.N.S.I FLANGE

- WELD NOTES: PREMACH. O.D. ON INNER PLT.
- DOG HOUSE TO BE FULL PENETRATION WELD WITH APPROPRIATE BEVELS
  - STUFFING BOX PLATE TO BE BEVELED TO 1/8" LAND WITH FULL PENETRATION WELD OR BACK WELD
  - TEE MUST BE FULL PENETRATION OR BACK WELDED

\_\_\_\_ W/O HINGED GUARDS  
\_\_\_\_ W/ HINGED GUARDS

Tolerances Unless Otherwise Noted		<b>VTS</b> Vertical Turbine Specialists Lubbock, Texas		
1 Place Decimal (X.X)	± 0.1	MATERIAL	SCALE	DWG. BY <b>SRD</b>
2 Place Decimal (X.XX)	± 0.02		APPR. BY	
3 Place Decimal (X.XXX)	± 0.005	TITLE		
Fractions	± 1/16	<b>T HEAD</b>		
Angles	± 0-30'	DATE	PAGE	DRAWING NO.
All Dimension In Inches Break All Machined Corners		22-OCT-2007		