CUSTOMER TO DETERMINE LOCATION OF AIR RELIEF

WELD NOTE:
1. ALL FILLET WELDS 3/8" OR BETTER

TAP _______ THRU
_______ PLCS EQ SP
ON _______ DIA BC
STRADDLE C.L.

TAP _______ DP
_______ PLCS EQ SP
ON _______ DIA BC
STRADDLE C.L.

TAP _______ DP
_______ PLCS EQ SP
ON _______ DIA BC
STRADDLE C.L.

DRILL "R" THRU
4 PLCS EQ SP
ON "S" DIA BC OR SQUARE
STRADDLE C.L.

1/2" HALF CPL

10" THRU 20" = .88
24-1/2" THRU 30-1/2" = 1.13

CLEAN UP

ALL DIMENSIONS SUBJECT TO CHANGE AFTER REVIEW